



NOTES

1. ALL DIMENSIONS IN MILLIMETRES DO NOT SCALE DIRECTLY FROM DRAWING
2. ELEVATIONS ARE RELATIVE TO DATA DRAWING
3. FLANGES (UNLESS OTHERWISE STATED) TO BS4504 PWS6 WITH BOLT HOLES OFF CENTRES
4. ALL STATION PIPEWORK TO BE IN PVC (UNLESS OTHERWISE STATED)
5. MANWAY DIMENSIONS - 1000 X 600mm
6. MANHOLE COVER & FRAME BY OTHERS
7. LEVEL CONTROL FLOATS BY OTHERS

STATION DETAILS					
ITEM	DESCRIPTION	LABEL	DIMENSION (mm)	MATERIAL	PIPE SIZE (mm)
SUMP DIA Ø	NOMINAL SUMP DIA.	B		GRP	
SUMP LENGTH	END TO END	A		GRP	
INLET	INLET INVERT	B1			
OUTLET	OUTLET INVERT	C			
CABLE DUCT	DUCT INVERT	D			
VENT	VENT INVERT	E			

Southern Pump Services

Engineering Limited

Specialist in Foul & Storm Water Pumping Stations
Installation | Maintenance | Service

**Horizontal Pump Station - Typically
Arrangement Drawing (NTS)**